

U.S. DEPARTMENT OF AGRICULTURE

In the liquid crystal display 10, consisting of a first substrate (12) and a second substrate (14) facing each other, either or both of the first substrate (12) and the second substrate (14) is/are disposed in a non-display region, the spacers 18 consisting of a photosensitive resin regulating the cell gaps 16 between both substrates 12 and 14, and liquid crystal 20 sandwiched between the first substrate (12) and the second substrate (14), either a dynamic hardness value or a plastic deformation hardness value is within a fixed range.